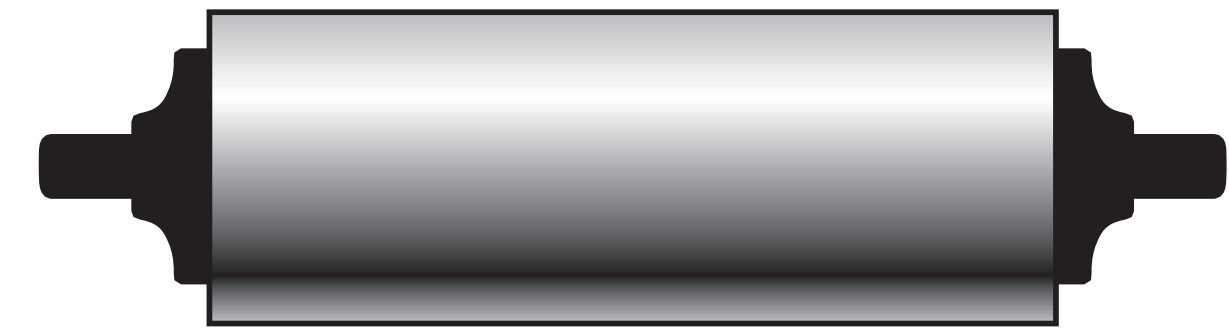


NEW TECHNOLOGY TO INCREASE TISSUE MACHINE UPTIME AND PRODUCTIVITY

PRECISION ROLL GRINDING BRINGS MACHINE IMPROVEMENT

PRECISION



ROLL GRINDERS

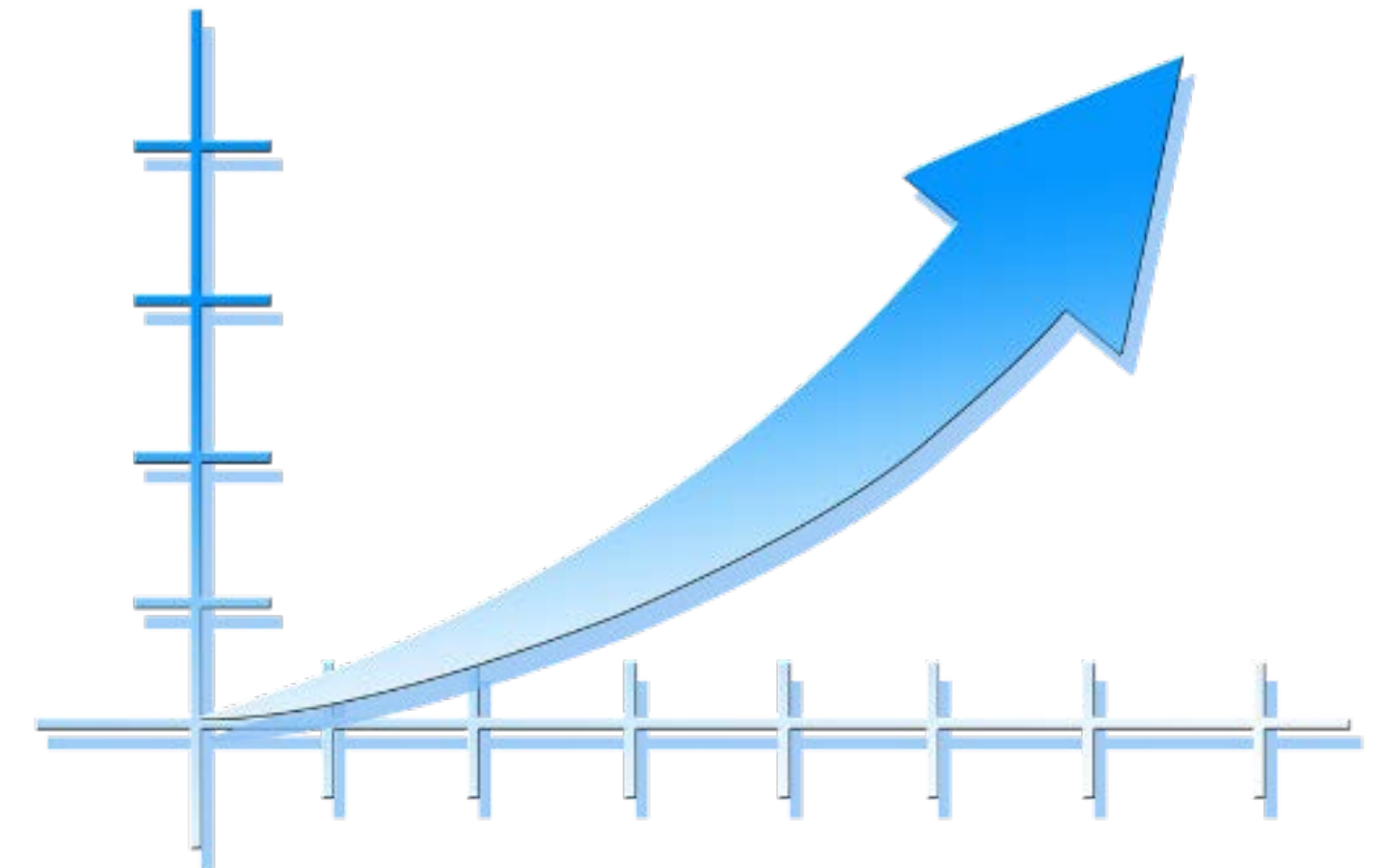
Over 50 years of value-added service

WEBINAR SERIES

precisionrollgrinders.com

TISSUE MILL EFFICIENCY ISSUES

- Contamination (build-up on bone hard rubber or chrome rolls)
- Sheet breaks due to stickies
- Rejects due to sheet holes
- Converting issues due to picking
- High doctor blade usage



ROLL CLEANLINESS ISSUES

THE PROBLEM

- Bone hard rubber and even chrome have very few release characteristics
- Glue boxes, recycled fiber content and other process additives lead to build-up on roll faces
- Contamination eventually leads to holes and picking on sheet
- Upstream problems in converting, sheet breaks, down-graded product

THE SOLUTION

- Dual-layer coating technology offers high wear resistance and release characteristics
- Rolls require little to no intervention for cleaning
- Doctor blade wear is reduced/eliminated
- Less rejected material from converting
- Less water usage for cleaning showers

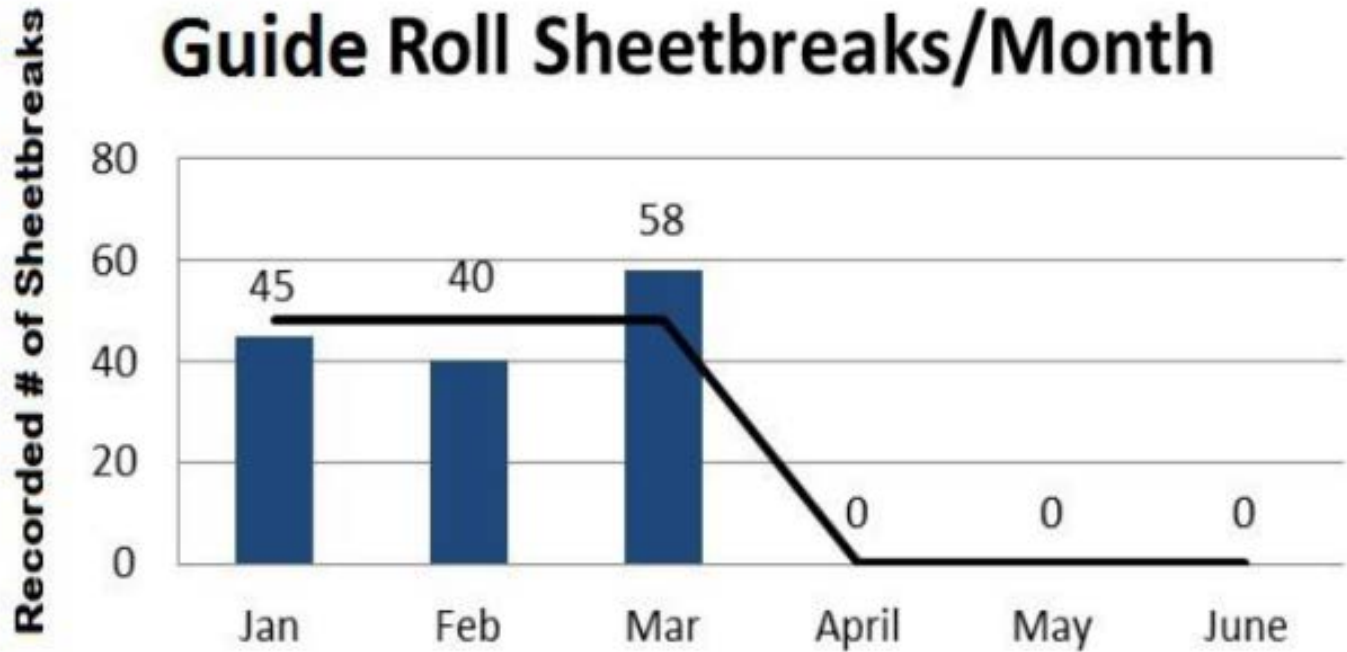


COATING TECHNOLOGY

SEVERAL OPTIONS AVAILABLE FOR ANY DEMANDING COATING APPLICATION!

- Individual application evaluation for custom solutions
- *Proven technology with industry leading coating system integrators*
- Case study development to statistically verify performance data

Product	Application	Surface Texture	Macro Hardness RC	Conductivity		General Friction	FDA Compliant
				Electrical	Thermal		
PC-315-2	Upper & Lower Stretch Rolls Seal Rolls Toe Rolls Glue Containment Box	100+/- 50	58	Moderate	Moderate	Low	Yes
PC-236HT		350 +/-50	72	Excellent	Excellent	Low	No
PC-43036-3	Pre-Dryers	100 +/- 50	72	Moderate	Moderate	Low	Yes
PC-336-3		100 +/- 50	72	Moderate	Moderate	Low	Yes



ROI for PC-315-2 Coating in Sheet Break Elimination Alone = 29 days!

ROLL POSITION APPLICATIONS

FORMING SECTION

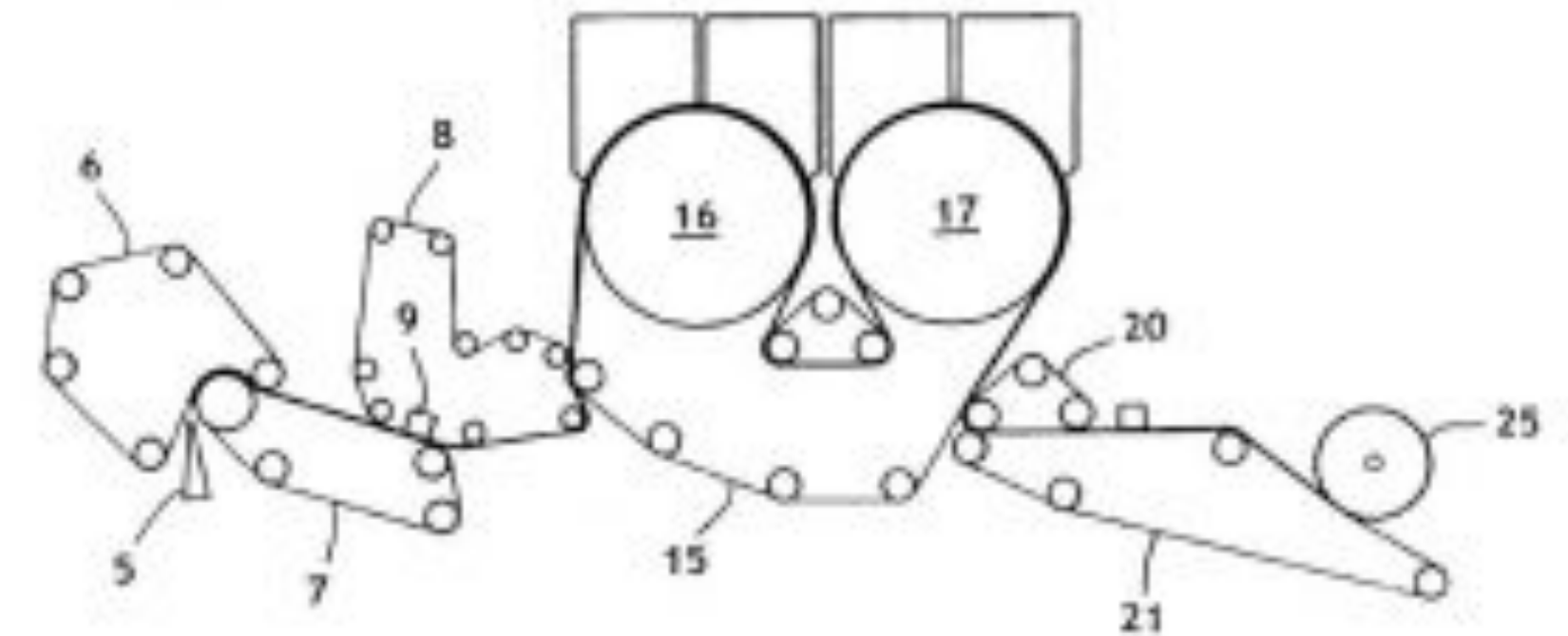
- Wire Return Rolls
- Stretch Rolls
- Glue Rolls

TAD SECTION

- Upper/Lower Stretch Rolls
- After Stretch Rolls
- Fabric Guide Rolls
- Lead-in Rolls

YANKEE SECTION

- Guide Rolls
- Turning Rolls
- Stretch Rolls

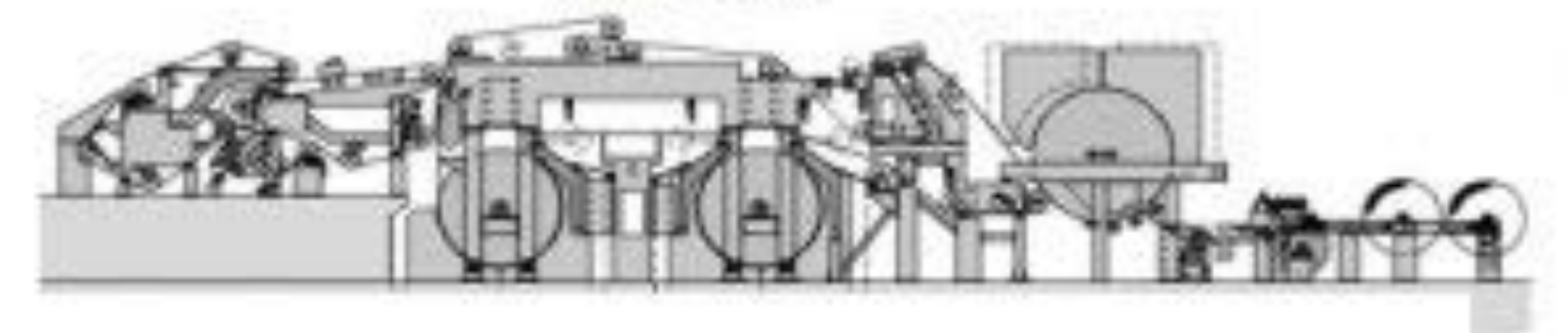


Typical TAD Configurations

1 TAD Drum



2 TAD Drums



PRECISION ROLL GRINDING AND SERVICING

COMPLETE ROLL SERVICES

- Mechanical work including bearing/journal inspection, balancing, cover removal, end cover modification, venting

PRECISION GRIND

- Better tolerances lead to less vibration, higher speed capabilities

DETAILED FACE INSPECTION

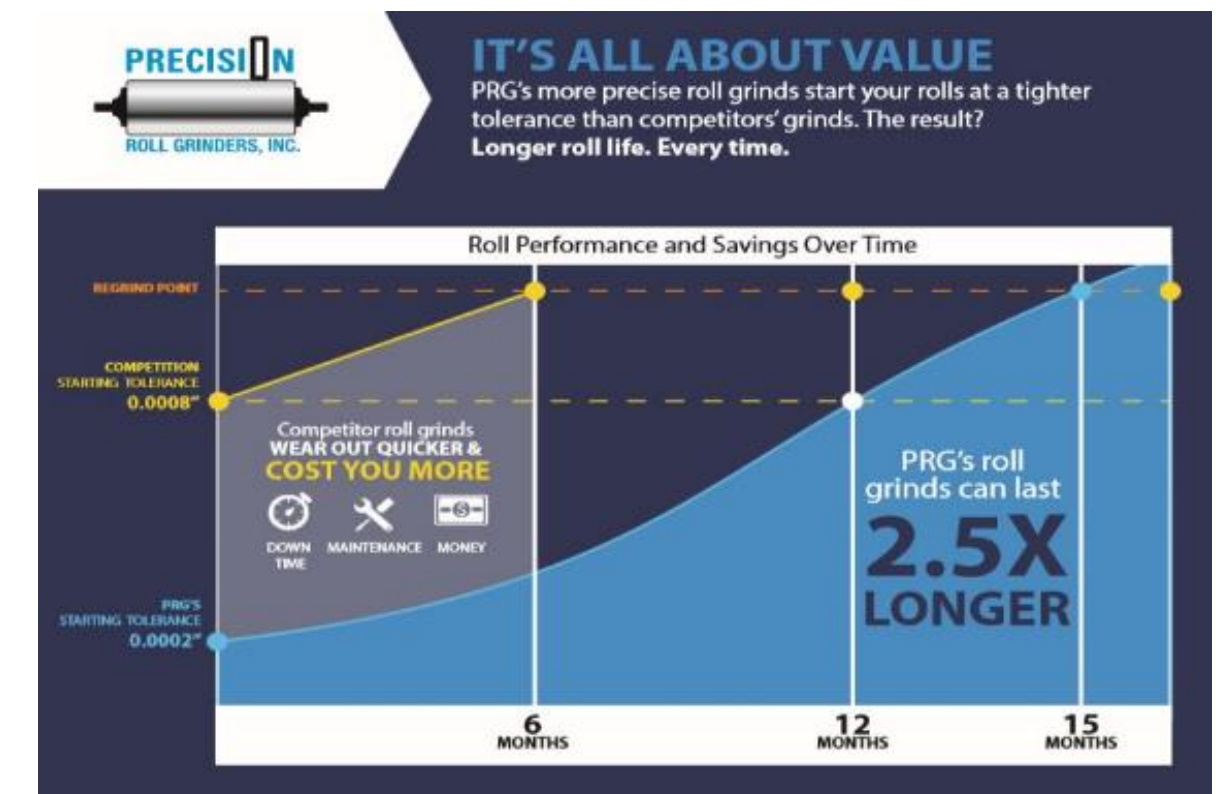
- Document and repair defects that may be detrimental to coating performance

ALL OTHER REQUIRED WORK

- Roll venting, whip check and correction if necessary

OTHER ROLL SERVICES

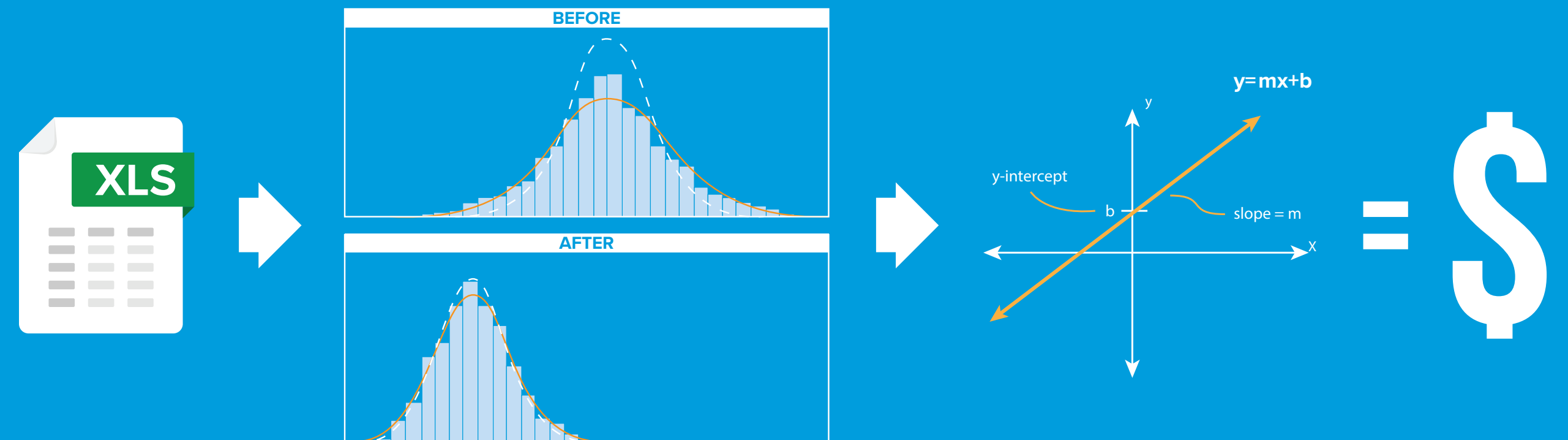
- Services available for almost every critical roll on machine



PRG PROMISE TO PROVIDE VALUE

WE ARE COMMITTED TO HELPING
YOU REDUCE PROCESS VARIATION
AND INCREASE YOUR PROFITS!

- Any troubleshooting on rotational equipment (video, pics)
- Data analysis on current process
- Joint Design of Experiment to reduce variation



ADJUSTING TO OUR NEW “VIRTUAL” PARTNERSHIP

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CARROLLTON, GEORGIA

(770) 830-6323

LEWISPORT, KENTUCKY

(270) 295-4990

TEXARKANA, ARKANSAS

(870) 216-4000



**THANK YOU FOR
YOUR TIME.**

QUESTIONS?

PRECISION



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